SAFE OPERATING PROCEDURE (SOP)		
DEP#	ARTMENT DUCATION TRAINING MIG WELDER SOUTH WESTERN SYDNEY INSTITUTE	
	Personal Protective Equipment	
	HOT	
WARNING		
Do not attempt to use this equipment without formal instruction/training		
–	SAFETY HAZARDS / RISKS	
	 Hot work pieces Arc flashes UV radiation 	
	Electricity Burn injuries	
1.	Eye, foot and clothing protection MUST be worn.	
2.	Approved welding mask with correct grade lens MUST be worn.	
3.	Leather apron and jacket MUST be worn while welding.	
4.	Approved gloves MUST be worn while welding.	
5.	Hair MUST be covered or restrained.	
6.	Familiarise yourself with and check all equipment operations and controls.	
7.	Be aware of other students in immediate vicinity.	
8.	Ensure area is clear before starting equipment.	
9.	Ensure work area is dry to avoid possible electric shock.	
10.	Check electrical work leads and fittings are in good condition and secure.	
11.	Ensure equipment is correctly set up for current, voltage, wire feed and gas	
	flow.	
12.	If machine is water cooled ensure water is turned <mark>on</mark> .	
13.	Ensure other people are protected from arc flashes by closing welding bay	
	curtain or erecting welding screen.	
14.	Always use fume extraction system while operating the equipment.	
15.	Take care to avoid flashes.	
16.	Turn OFF and isolate power supply immediately when finished.	
NOT	NOTE: Refer to Safe Work Procedure (SWP) for more detail.	
	REPORT ALL FAULTS IMMEDIATELY TO SUPERVISOR	
Validated by: RATE Bty Ltd Data: 2.02.00		
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